



# Tank Division

## Above Ground Tank Installation Instructions

### Consumer Tank Information Note for your personal records:

- Date Purchased: \_\_\_\_\_
- Date Installed: \_\_\_\_\_
- Tank Serial Number: \_\_\_\_\_
- Purchased at: \_\_\_\_\_

### How to Interpret the Serial Number

- Letter = Our manufacturing facility
- 123456 - Month/Day/Year
- 78 = Tank MFG Sequence
- Example: K06212492 = 92<sup>nd</sup> tank made on 6/21/24 at our OK facility.

## Important Warnings

- Do NOT install underground (even partially). Doing so voids all warranties.
- Check local codes for compliance before installation.

### Step 1: Prepare the Site

1. Select a flat, level area for the tank.
2. Remove all rocks larger than ½ inch.
3. Spread a 3–4 inch layer of compacted sand or smooth pea gravel over the foundation area.
4. Use a 2" x 4" board and level to ensure the surface is even.

### Step 2: Position the Tank

1. Place the tank carefully so it stays level and does not dig into the sand or gravel (Tip: Have at least two people for this step.)
2. Install outlet fittings according to the manufacturer's instructions.

### Step 3: Concrete Foundation

1. If using concrete, ensure it can support the full weight of the tank. Example: A 3000-gallon tank weights over 25,000lbs when full.

### Additional Notes

- Tank capacities are embossed on the side.
- Each tank includes: 16" vented manway opening, 1½" top bulkhead fitting, 2" bottom bulkhead fitting.
- Tanks are HDPE, UV-protected, and rated for water use only.
- Safe for liquids up to 120°F.
- Periodic rinsing recommended; rinse thoroughly before first use.
- Made of FDA-approved resin (food-grade, potable water).
- Resistant to freezing (allow expansion space).
- PH of rainwater can be no worse than surrounding water conditions.
- DO NOT climb inside of tank
- Dark color reduces algae growth.
- Tanks may be painted with flexible paint (VPC not responsible for chipping).

Questions? Please call VPC's tank specialist at (661) 257-3923 x 1026 or  
send an email [productexpert@vpcglobal.com](mailto:productexpert@vpcglobal.com).

